

Name	Specification
Metal Bonding Adhesive TA-1, 3M™ 08115, Fusor® 108B	-
Seam Sealer TA-2-B	-
Fusor® Flexible Foam Repair 3M™ 08463, Fusor® 121	-

REMOVAL AND INSTALLATION > FRONT DOOR SKIN PANEL > REMOVAL



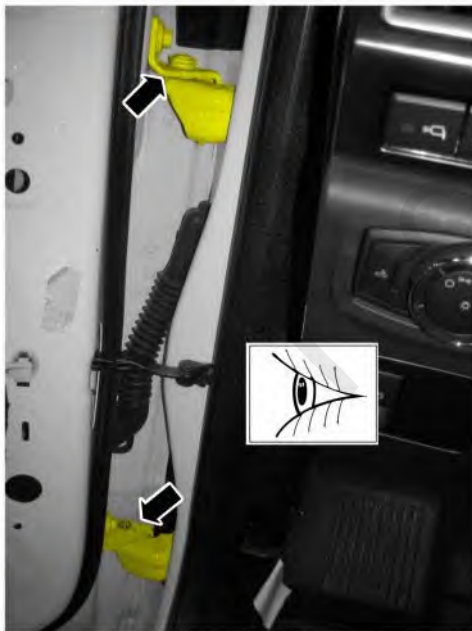
NOTE: LH side shown, RH side similar.



NOTE: Regular cab shown, SuperCab and SuperCrew cab similar.

1.

Inspect the door hinges for excessive wear or damage. Install new or rebuild as necessary.



E195256

2.

Remove the exterior door handle. Refer to: Exterior Front Door Handle .

3.

Remove the door window glass. Refer to: Front Door Window Glass .

4.

Remove the outside mirror assembly. Refer to: Exterior Mirror - Vehicles With: Long Arm Mirrors .
Refer to: Exterior Mirror - Vehicles With: Short Arm Mirrors .

5.

Remove the door. Refer to: Front Door - Regular Cab/SuperCrew . Refer to: Front Door Alignment - SuperCab .

6.

Remove the door trim. Refer to: Front Door Upper Moulding .

7.

Remove all door assembly weather stripping.



8.

Remove the seam sealer from the door hem flange. Use the General Equipment: Hot Air Gun Use the General Equipment: Scraper for Straight Edges



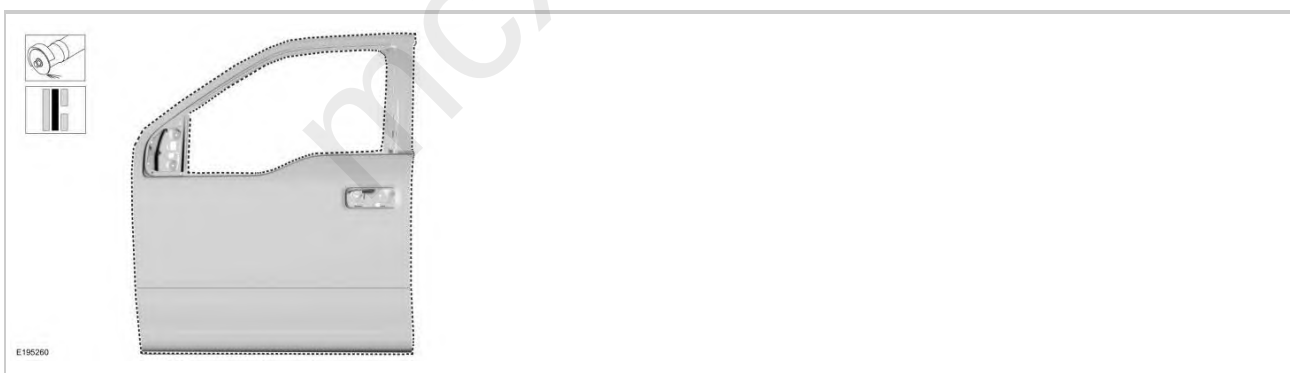
9.

Remove the SPR fasteners as indicated. Use the General Equipment: Self-Piercing Rivet (SPR) Remover/Installer Use the General Equipment: Belt Sander



10.

Carefully grind the **outer layer only** of the door skin hem flange as indicated. Use the General Equipment: Grinder



11.



NOTE: The use of heat may help in door skin removal.

Remove the door skin outer panel. Use the General Equipment: Hot Air Gun